



Dart Aerospace Ltd.
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D4021-5

Job Sheet 179857



Part No: D4021-5

Job Qty: 2 Ea

Part Name: Blanking Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/25/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 6/25/18

Type: SOLD

Description: gloss black

Note: DWG REV B SHEET 2 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/25/18	6/25/18	0.00	0.00	Start Up Waterjet		
130	Powdercoat	2 pcs	6/25/18	6/25/18	0.00	0.03	Powdercoat2		Gloss Black BK 18-6-25
135	QC	2 pcs	6/25/18	6/25/18	0.00	0.00	QC3		HL 18-6-25
140	Packaging	2 pcs	6/25/18	6/25/18	0.00	0.00	Packaging3		FP-001 HL 18-6-25
150	QC21-SA	2 Ea	6/25/18	6/25/18	0.00	0.00	QC21		21 9-00 JUN 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-5	Blanking Plate	2 Ea (1 ea)	90-Start up Operation	S072820
pull from stock Lx D4021-5 -scuff				

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4021-5	2	40	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Blanking Plate	0.194Inches + 0.005 - 0.001	0.199 0.193	Diameter	
2	Blanking Plate	3.500Inches ± 0.030	3.530 3.470		
3	Blanking Plate	2.560Inches ± 0.030	2.590 2.530		
4	Blanking Plate	0.810Inches ± 0.030	0.840 0.780		
5	Blanking Plate	0.060Inches ± 0.010	0.070 0.050		

Plex 6/25/18 8:25 AM dart.lacelle.linda

CART
AEROSPACE

Work Order update only

Date: 06/25/18